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## Rear Floor Panel Section (77.70.02)

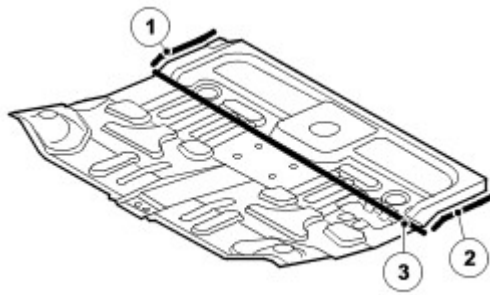
### Removal

#### NOTE :

In this procedure, the rear floor panel section is replaced in conjunction with the back panel and rear crossmember.

- 1 . Disconnect both battery cables. For additional information, refer to [Specifications](#) (Section 414-00 Charging System - General Information)
- 2 . Remove the back panel. For additional information, refer to [Back Panel \(77.80.20\)](#) (Section 501-30 Rear End Sheet Metal Repairs)
- 3 . Remove the rear crossmember. For additional information, refer to [Rear Crossmember](#) (Section 501-30 Rear End Sheet Metal Repairs)
- 4 .

Item	Description
1	Mig-weld.
2	Mig-weld.
3	Mig-welds and 18 plug-welds.



- 5 . For additional information:
  - Welding. For additional information, refer to [Body Repairs](#) (Section 501-25A Body Repairs - General Information)
  - Corrosion protection. For additional information, refer to [Corrosion Protection](#) (Section 501-25B Body Repairs - Corrosion Protection)
  - Tolerance checks. For additional information, refer to [Body and Frame](#) (Section 501-26 Body Repairs - Vehicle Specific Information and Tolerance Checks)

### Installation

- 1 . Install is the reversal of removal.